

	Audit Type	FAD FAD Factory A	udit
	Mission Subject		Technology Co. Ltd.
	Buyer		
weiter hut	Supplier		Technology Co. Ltd.
	Supplier Contact	Melody Li	
	Ref. #		
	Audit location	China, Guangdong,	Foshan
	Auditor(s)	Simba Wang Gavin	Zhou
	Managed by	Jessica Jiang	
Supplier cooperation during the Audit	Marginal [2]	Date	2021-04-13
Supplier Quality organization	Marginal [2]	Start Time	2021-04-13 10:20:1
Auditor's general opinion of Supplier	Marginal [2]	Finish Time	2021-04-13 18:36:7
OVERALL RESULT:	GOOD		

## **ELEMENT Evaluation Criteria**

	Documented Activities Criteria (Procedures, instructions and other in company's Quality Management System -QMS)	Appearance Criteria	Score
	Not application	N/A	N/A
	Element not in system or not executed	Not Recommended	0
	Element included in system, Execution INADEQUATE, Documentation MISSING	Need improvement	1
	Element included in system ,Execution INADEQUATE and Documentation INADEQUATE	Marginal	2
ur Supplier	Element included in system, Execution Adequate , Documentation INADEQUATE or MISSING.	Good	3
	Element included in system , Adequate Execution and Documentation	Excellent	4
	Element included in system, VERY GOOD Execution and Documentation	Outstanding	5

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## **OVERALL evaluation Criteria**

Score	Interpretation
Over 90	Outstanding
80 - 90	Excellent
70- 79.99	Good
60 - 69.99	Marginal
50 - 59.99	Need Improvement
Below 50	Not Recommended

	50 - 59.99 Need Improvement	
	Below 50 Not Recommended	
1. GENERAL INSTRUCTIONS FOR		ОК
2. ON-SITE COMPLEMENTARY EVIDENCE		ОК
3. COMPANY LEGAL REGISTRATION ONLI	NE CHECK	ОК
4. AUDIT SUPPLIER OVERVIEW		ОК
5. GENERAL INFRASTRUCTURE OVERVIEV	V	77.5%
6. ADMINISTRATION BUILDING ASSESSM	ENT	75%
7. OPERATIONS BUILDING ASSESSMENT		80%
8. ORGANIZATIONAL STRUCTURE ASSESS	MENT	80%
9. PURCHASING ASSESSMENT		55%
10. MATERIAL MANAGEMENT AND CONT	TROL ASSESSMENT	69.3%
11. PRODUCTION FLOW		3.00
12. PRODUCTION CAPABILITY ASSESSME	NT	67.1%
13. QUALITY ASSURANCE AND QUALITY O	CONTROL ASSESSMENT	71.6%
14. WAREHOUSE AND SHIPPING ASSESSM	/IENT	72.3%
15. RISK AND OPPORTUNITIES		66.7%
OVERALL RESULT:		71.4%

GOOD

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## **SUMMARY & REMARKS**

COMMERCIAL RELATIONSHIP: Supplier / Beneficiary company / Exporter / Manufacturer: Technology Co. Ltd./

### PLACE WHERE MISSION STARTED



### PLACE WHERE MISSION FINISHED



GEO location Lat: 22.755947, Long:

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### **1. GENERAL INSTRUCTIONS**

Name	Result	Findings and Comments
1. Inspection in working time , we need evidence of the factory working people and machines	ОК	All within requirements
2. Videos of all possible sent by mail 工厂车间小视频 - 用微信拍小视频,到时候发 PM , 国外客人报告视频打不开,拍摄工厂小视频放到报告里	ОК	All within requirements
3. Package pictures 产品包装照片 -	ОК	All within requirements
4. Inspection Video,做检验的小视频 -	ОК	All within requirements

Inspection in working time , we need evidence of the factory working people and machines



Inspection in working time , we need evidence of the factory working people and machines



Videos of all possible sent by mail Refer to attached Video1.mp4

Videos of all possible sent by mail Refer to attached Video2.mp4



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### Videos of all possible sent by mail 工厂车间小视频

#### Refer to attached Video3.mp4

# Package pictures 产品包装照片



Package pictures 产品包装照片

Package pictures 产品包装照片



Package pictures 产品包装照片





Inspection Video, 做检验的小视频

#### Refer to attached Video4.mp4

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### Inspection Video, 做检验的小视频

### Refer to attached Video5.mp4



### **SUPPL**|ER

### SUPPLIER CONTACT INFORMATION

Supplier Name(Eng)	Technology Co. Ltd.	Main Contact (English)	Melody Li
Supplier Name(Local Language)	公司	Main Contact (Local Language)	李美凤
Address	No.28 of South Road, Hi-tech Park, Ronggui Town, Shunde District,	Department	0 Sales
State/Province	Guangdong	Position	yes Sales manager
City	Foshan	Telephone Number	13809686649
Country	China	Fax Number	0757 2809 8282
Postal Code	528303	Mobile Number	13809686649
Webpage		E-mail	melody@com
Telephone Number	13809686649	Skype	melodycooker
Fax Number	0757 2809 8282	QQ	670010156
Tax ID	9144 CH07Y	Wechat	13809686649

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## SUPPLIER COMMERCIAL INFORMATION

Main Products	apparel	Main Industry	Apparel
Year Registered	2018.08.31	Years in Industry	1-3 years
Business Type	Manufacturer	Company Certifications	ISO 9001:2015
Total No. Employees	11-50 People	Main Market Type	Mid End
Main Markets	Western Europe	Main Customers/Brands	NA
Annual Purchasing	None	Import Percentage	0%
Annual Sales	US\$10 Million - US\$50 Million	Export Percentage	91%-100%

## **\$BENEFICIARY BASIC INFORMATION**

Payment Terms Accepted	TT 30% down-payment, 70% balance before Shipment	\$BENEFICIARY Name	Technology Co. Ltd/佛山 市嘉士德电器科技有限公司		
Bank	yes [Beneficiary Name:	yes [Beneficiary Name: Technology Co., Ltd. BANK NAME: Bank of China Shunde			
Account In	Branch BANK ADD: 2 Fengshanxi Road, Daliang, Shunde, Foshan, Guangdong ACCOUNT NO:				
		686071367724 SWIFT CODE: BKCHCNBJ44B BANK CODE: 104588028208 TELEX: 425111 BOCSD CN]			

## 2. ON-SITE COMPLEMENTARY EVIDENCE

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## MAIN PRODUCTS

#	Product Name	Manufacturing Mode	Short Description	Sales % Vs. Total Sales	Certifications
1	Induction hob	OEM Manufacturing	Built-in induction hob	40%	GS,CE,ROHS,CB,KC
2	Ceramic hob	OEM Manufacturing	Built-in ceramic hob	60%	GS,CE,ROHS,CB,KC

### MAIN MARKETS REFERENCES

#	Main Markets (Countries/Continents)	Sales % Vs. Total Sales	Main Products Sold	Comments (Remarks)
1	Western Europe	90%	Induction hob / Ceramic hob	NA
2	Other	10%	Induction hob / Ceramic hob	NA

## MAIN CUSTOMER REFERENCES

#	Customer Name	Country	Main Products sold	Comments (Remarks)
1	NA	NA	NA	Inconvenient to provide

### **EXPORTER**

### **BASIC INFORMATION**

Export Mode	Own Export License	EXPORTER Name	Technology Co. Ltd/ 有限公司
Export License Class	Marginal	Export License Registration Type	Own exporet

# EXPORT LICENSE CHECK

Export License Class	Marginal	Export License Registration Type	Own exporter
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## FACTORY(MANUFACTURER)

### GENERAL INFORMATION

Business Model	OEM Manufacturing	MANUFACTURER Name	Technology Co. Ltd/ 技有限公司
Sample Conditions	Paid Samples & Freight	Sample Lead-Time	30 days Approx.
Number of Workers	About 35 workers	Working Schedule (Days/Shifts/Hrs)	5 days / 1 Shift(s) / 10 Hours
Regular MOQ Ranges	1*40 HQ	Production Lead Time	30 days Approx.
Number of orders/month	About 20000 pcs	Peak Season Dates	All the year

## **BUSINESS LICENSE**

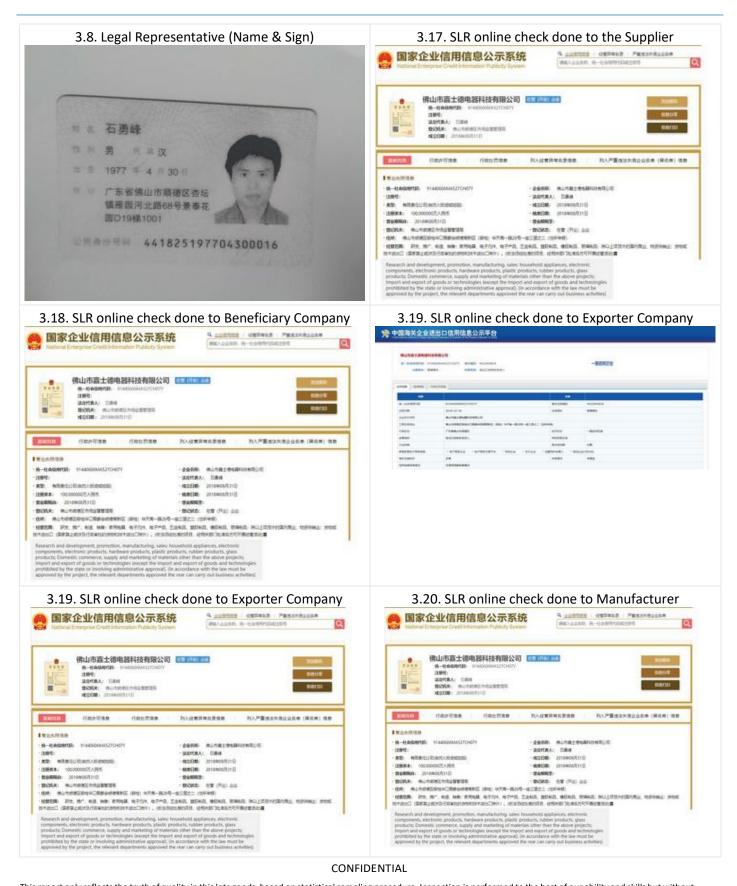
The following legal registration info is taken from government official databases. This info corresponds only to the MANUFACTURER Company executing the commercial contract with Buyer.

Company Registered Name (English / Chinese)	Technology Co. Ltd/ 技有限公司	Business License Type	Manufacturer		
Business Industry Categories	Research and development, promotion, manufacturing, sales: household appliances, electronic components, electronic products, hardware products, plastic products, rubbe products, glass products; Domestic commerce, supply and marketing of materials other the above projects; Import and export of goods or technologies (except the import and export of goods and technologies prohibited by the state or involving administrative approval). (in accordance with the law must be approved by the project, the relevant departments approved the rear can carry out business activities)				
Registered Location (address) 2&3/F, 2,2,2,2,4,4,5,5,5,5,5,5,5,5,5,5,5,5,5,5,		Entity Type	Chinese Domestic Companies		
Business License Registration #	9144 CH07Y	Legal Representative	Shi Yongfeng/石永峰		
Year Established 2018.08.31		Government Confirmation Date	2018.08.31		
Initial Investment	RMB 1,000,000	Stock Market Value	NA		
Registered at Market Supervision Administration of Shunde District, Foshan City		Organization Code	9144 CH07Y		

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## **3. COMPANY LEGAL REGISTRATION ONLINE CHECK**









### 3.24. Manufacturer Legal Representative Name & ID



## OFFICIAL AND QUALITY STANDARD CERTIFICATES

-	#	Certificate/License Name	Certificate/License Type	Number	Last Certificate Date	Expiration Date	Statu s	Confirmation mode
	1	Technology Co. Ltd/ 电器科技有限公司	Business License	9144 CH07Y	2018-08- 31	long term	Activ e	Both On-site Document and Online Check
					名卖在法律威律经 名卖在法律威律经		或 <u>持</u> 孝ः請由曰(4) 随外)。(依法派	

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#	Certificate/License Name	Certificate/License Type	Number	Last Certificate Date	Expiration Date	Statu s	Confirmation mode
	e 立 田 煎 2018年08月21日 資 並 期 蔵 加 単 着 草 聞 和 読 小 報 4 時 作 取 日 助 作 す 作 本 前 時 本 用 中 助 由 方 た 作 。 4 方 作 か h か か か か か か か か か か か か か か か か か						
2	Technology Co. Ltd/ 器科技有限公司	ISO 9001: 2015	4469Q180912086RS	2018-09- 12	2021-09- 11	Activ e	Original Document

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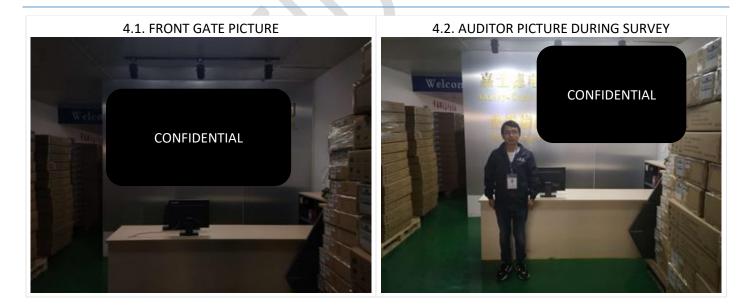
#	Certificate/License Name	Certificate/License Type	Number	Last Certificate Date	Expiration Date	Statu s	Confirmation mode	
	<section-header><section-header><section-header><text><text><text></text></text></text></section-header></section-header></section-header>							
3	Technology Co. Ltd/ 器科技有限公司	Export License	4422964834	2018-10- 18	long term	Activ e	Both On-site Document and Online Check	
				根 英 ポスピタ (1944) - 4 ポスピタ (1944) - 4	eastown 集山市業主動水晶料的制度と可 集山市業績的2010年1028年6月 能)多大市一廠31年一度三回3 能出口後的2012年人 2015年10月18日 石券時	•	R R A A A A A A A A A A A A A A A A A A	



#	Certificate/License Name	Certificate/License Type	Number	Last Certificate Date	Expiration Date	Statu s	Confirmation mode
		4 ×	重要提示				
		74 截交行 著 差 行	大学性品》在中方1300年前的外子 生产学性生活的大学发展中3、" 爱知。				
		(編集新註 (音 二(信所中国)					
			***************				
		and the second s					

## **FACTORY OVERVIEW**

# 4. AUDIT SUPPLIER OVERVIEW

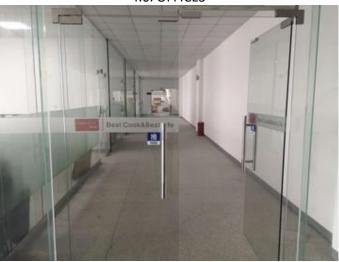


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4.6. OFFICES

4.6. OFFICES









4.6. OFFICES

4.6. OFFICES



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**4.8. PRODUCTS OF INTEREST** 



4.8. PRODUCTS OF INTEREST



4.8. PRODUCTS OF INTEREST



**4.8. PRODUCTS OF INTEREST** 



4.8. PRODUCTS OF INTEREST





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4.8. PRODUCTS OF INTEREST



4.8. PRODUCTS OF INTEREST



4.10. RAW MATERIAL WAREHOUSE





4.9. PLANT BUILDING



4.10. RAW MATERIAL WAREHOUSE





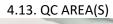


4.11. PRODUCTION LINE





4.14. PACKING AREA





4.15. FINISH GOODS WAREHOUSE



4.16. LOADING AREA





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## **5. GENERAL INFRASTRUCTURE OVERVIEW**

## 77.5%

#	Question	Result	Findings and Comments
5.1.	Telecom Equipment Available	Telephone,Phone Switch (PBX),Fax,Internet,Email	-
5.2.	Telecommunication Equipment condition Crit.	Outstanding	Outstanding working and appereance conditions
5.3.	IT Processing Equipment & Software Available	Computers/Laptops,Own Server	-
5.4.	IT Processing Equipment & Software condition Min.	Marginal	Enough for the industry needs but could be in better conditions
5.5.	Energy Infrastructure condition Maj.	Good	Good enough for the industry needs
5.6.	Transportation & Logistics Equipment condition Maj.	Excellent	Very good conditions, proved to be working well

5.1. Telecom Equipment Available

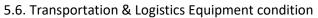
5.1. Telecom Equipment Available



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5.3. IT Processing Equipment & Software Available





# 6. ADMINISTRATION BUILDING ASSESSMENT

75%

#	Question	Result	Findings and Comments
6.1.	Area Identification区域识别 Min.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
6.2.	General Organization and Distribution (Layout) 总体组织与分布	Excellent [4]	The place is very well organized, designed according to operations flow and with good enough space
6.3.	Cleanliness	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
6.4.	Building/Construction General Conditions	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
6.5.	Environmental Conditions	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
6.6.	Organizational Communication and Coordination Min.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
6.7.	Management, Sales & Administration Quality Documentation Management (Process, Proc., Instructions, etc) Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.

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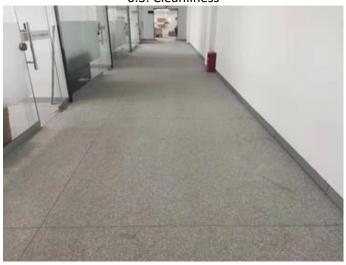
6.1. Area Identification区域识别



6.1. Area Identification区域识别



6.3. Cleanliness





6.2. General Organization and Distribution (Layout)



6.4. Building/Construction General Conditions



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### 6.6. Organizational Communication and Coordination



# 7. OPERATIONS BUILDING ASSESSMENT

**80%** 

#	Question	Result	Findings and Comments		
7.1.	Area Identification Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.		
7.2.	General Organization and Distribution (Layout)	Excellent [4]	The place is very well organized, designed according to operations flow and with good enough space		
7.3.	Cleanliness	Outstanding [5]	Considering the industry in Outstanding conditions during the assessment time		
7.4.	Building/Construction General Conditions	Excellent [4]	Considering the industry in Excellent conditions during the assessment time		
7.5.	Environmental Conditions	Good [3]	Considering the industry in Reasonably good conditions during the assessment		
7.6.	Organizational Communication and Coordination Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.		

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### 7.1. Area Identification



7.1. Area Identification







7.6. Organizational Communication and Coordination



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### **ORGANIZATIONAL STRUCTURE**

### DEPARTMENT STRUCTURE

#	Department	Employees Quantity	Manager/Leader Name	Years in Industry	Years in Company	Other Comments
1	Administration & Other Staff	11	Wei shao dan	5 to10 years	Less than 1 year	NA
2	Sales	6	Liang hong xia	5 to10 years	1 to 3 years	NA
3	Production	37	Liang han tian	More than 10 years	1 to 3 years	NA
4	Quality Assurance	5	he zhong	More than 10 years	1 to 3 years	NA

## 8. ORGANIZATIONAL STRUCTURE ASSESSMENT

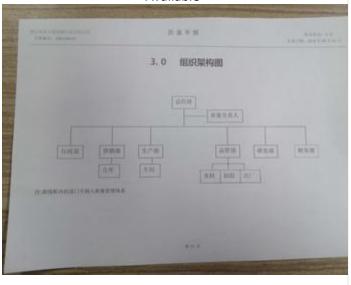
80%

#	Question	Result	Findings and Comments
#	Question	Result	Findings and Comments
8.1.	Organization Chart Updated, Authorized and Available Min.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
8.2.	Operations Work Flow Updated, Authorized and Available Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
8.3.	Organizational Philosophy (Quality Policy) Min.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
8.4.	Mission, Vision and Values Min.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
8.5.	Management Commitment to Quality System	Good 3	-
8.6.	Management Attitude	Good 3	-
8.7.	Staff Attitude	Good 3	-
8.8.	Company Quality Manual Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.

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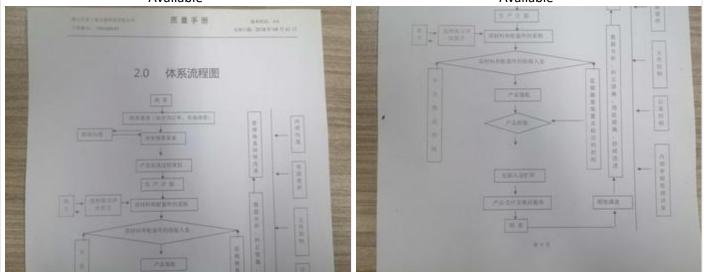


8.2. Operations Work Flow Updated, Authorized and Available

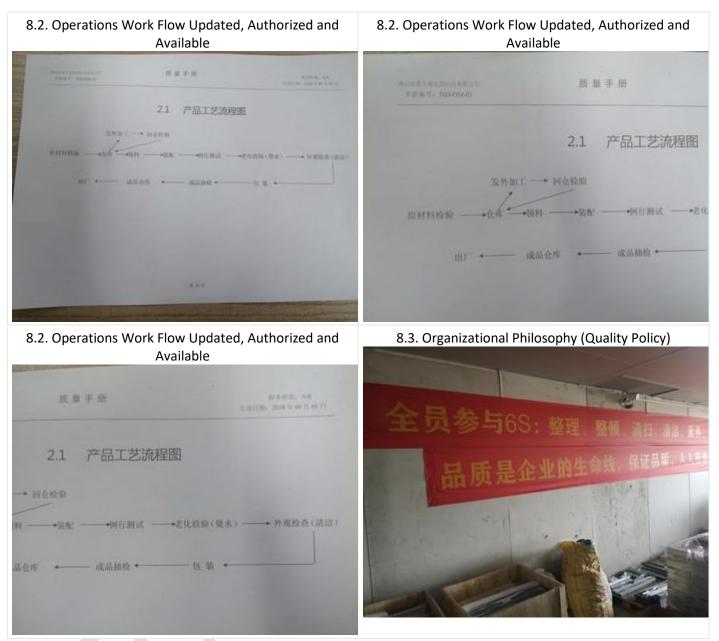


8.2. Operations Work Flow Updated, Authorized and Available

8.2. Operations Work Flow Updated, Authorized and Available











## PURCHASING

## MAIN RAW MATERIALS AND COMPONENTS

#	Main Raw Materials/Components	Origin (country)	Percentage Vs. Total Purchasing Vol. (%)	Comments (Remarks)
1	The metal pan	NA	10%	Na
2	The micro crystal plate	NA	25%	NA
3	Power panel and control panel	NA	10%	Na
4	The power cord	NA	5%	NA
5	coil	NA	15%	NA
6	Other	NA	35%	NA

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## SUBCONTRACTING

#	Subcontracted Area/Stage	Location(s)	Subcontracting (%)	Subcontractors Qty
	Subcontracted / red/stabe	200000000		Subcontractors Qty

## 9. PURCHASING ASSESSMENT

**55%** 

#	Question	Result	Findings and Comments
9.1.	Are IMPORTANT material bought ONLY from approved/audited suppliers? Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
9.2.	Are Supplier Audits carried regularly at your Supplier's locations(s) & Purchasing area is informed? Min.	MARGINAL EXECUTION & DOCUMENTATION [2]	Non-Conformities have been found. Execution, registers & Documentation to the minimum of compliance.

## **10. MATERIAL MANAGEMENT AND CONTROL ASSESSMENT**

69.3%

#	Question	Result	Findings and Comments
10.1.	RM Warehouse Organization and Distribution (Layout)	Good [3]	The place is well organized and designed according to operations flow
10.2.	RM Warehouse Environmental Conditions (Temperature, Light and Ventilation)	Good [3]	Considering the industry in Reasonably good conditions during the assessment
10.3.	RM Warehouse Cleanliness	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
10.4.	RM Warehouse Area Identification Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
10.5.	Raw Material/Components Identification Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
10.6.	RM Warehouse Organizational Communication and Coordination Min.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
10.7.	Raw Material/Components Management Documentation (Process, Proc., Instructions, etc) Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.

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#	Question	Result		Findings and Comments
10.8.	Are Raw Material properly controlled and inspected prior production? Crit.		XECUTION & ENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
10.9.	Are Outsourced Parts/Sub-assemblies are properly controlled and inspected prior production? Crit.	NA		Not Applicable
10.10.	Are non-Conforming raw materials/components adequate controlled and segregated? Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]		Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
10.11.	Is there a Disposal/Wasted material plan/procedure in place? Maj.	MARGINAL EXECUTION & DOCUMENTATION [2]		Non-Conformities have been found. Execution, registers & Documentation to the minimum of compliance.
10.12.	Are hazardous materials segregated from rest of RM? Crit.	NA		Not Applicable
10.:	1. RM Warehouse Organization and Distrik (Layout)	bution	10.1. RM Ware	ehouse Organization and Distribution (Layout)



10.1. RM Warehouse Organization and Distribution (Layout)



10.4. RM Warehouse Area Identification



10.4. RM Warehouse Area Identification



10.4. RM Warehouse Area Identification





10.4. RM Warehouse Area Identification







10.5. Raw Material/Components Identification



## **PRODUCTION OVERVIEW**

## **PRODUCTION FLOW**

#	Production Stage Name	Machines, Tooling Name(s)	Origin (countries)	Machine or Tooling Qty	Workers Qty	Max Capacity (final product per hour)	Bottle Neck Stage?	Overall Machinery/Tooling Conditions
1	The assembly of pan	by hand	NA	NA	3	70	NA	Good [3]
2	Main board assembly	by hand	NA	NA	2	70	NA	Good [3]
3	Internal	by hand	NA	NA	3	70	NA	Good [3]

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#	Production Stage Name	Machines, Tooling Name(s)	Origin (countries)	Machine or Tooling Qty	Workers Qty	Max Capacity (final product per hour)	Bottle Neck Stage?	Overall Machinery/Tooling Conditions
	assembly							
4	Adjust the power	Power meter and voltage regulator	china	2	2	70	NA	Good [3]
5	Life test	voltage regulator and voltage regulator	china	2	3	70	NA	Good [3]
6	Packing	Horizontal level instrument	china	1	8	70	NA	Good [3]

## MOQ PRODUCTION LEAD TIME

#	AVG LEAD TIMES FOR	AVG LEAD TIMES FOR	BOTTLE NECK ACTIONS TO	FINDINGS &
	RM/COMPONENTS SUPPLY	PRODUCTION	MEET DELIVERY DATES	OBSERVATIONS
1	15 days Approx.	7 days or less	Add Shifts	NA

#### Ref. MOQ: 1\*40 HQ

## CAPACITY CALCULATION

-	ŧ	CAPACITY REFERENCE	NAME AND SHORT DESCRIPTION	MONITORING TIME (Hours)	FINISHED PRODUCTS(COMPONENTS)	AVG. DAILY CAPACITY (8 hours)	IDEAL WEEKLY (6 working days)	IDEAL MONTHLY
	1	Production Line	finished product assembly	1	70	560	3360	13440

## **12. PRODUCTION CAPABILITY ASSESSMENT**

67.1%

#	Question	Result	Findings and Comments
12.1.	Area Identification Min.	MARGINAL EXECUTION & DOCUMENTATION [2]	Non-Conformities have been found. Execution, registers & Documentation to the minimum of compliance.

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#	Question	Result	Findings and Comments
12.2.	General Organization and Distribution (Layout)	Good [3]	The place is well organized and designed according to operations flow
12.3.	Cleanliness	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
12.4.	Environmental Conditions (Temperature, Light and Ventilation)	Good [3]	Considering the industry in Reasonably good conditions during the assessment
12.5.	Organizational Communication and Coordination Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
12.6.	Are all MAIN Equipment, Machines and Tooling Identified? Min.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
12.7.	Is there any Preventive and Corrective Maintenance program implemented for Tooling/Machines? Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
12.8.	Prior production, final designs & requirements are revised and signed by Sales, Engineering, Procurement, Production, QC departments? Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
12.9.	Are Operator instructions & visual aids verified and available? Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
12.10.	Are Production Scheduling Programs in place and available? Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
12.11.	Are verified Packaging instructions and available to workers onsite? Maj.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation



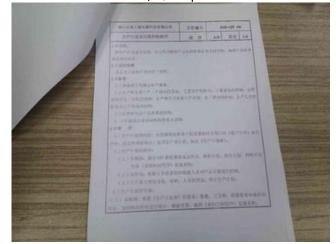
12.2. General Organization and Distribution (Layout)



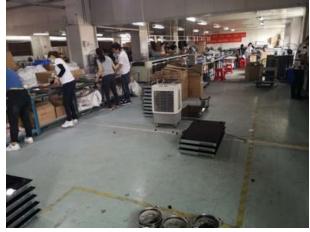
12.7. Is there any Preventive and Corrective Maintenance program implemented for Tooling/Machines?



12.8. Prior production, final designs & requirements are revised and signed by Sales, Engineering, Procurement, Production, QC departments?



12.3. Cleanliness



12.8. Prior production, final designs & requirements are revised and signed by Sales, Engineering, Procurement, Production, QC departments?

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12.9. Are Operator instructions & visual aids verified and available?



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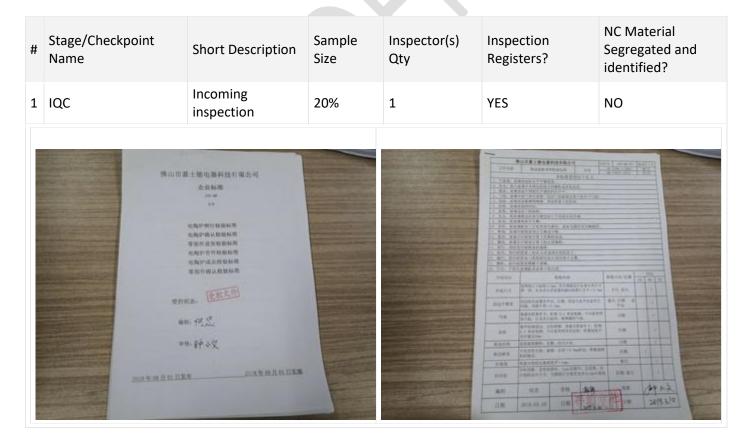


12.9. Are Operator instructions & visual aids verified and available? 12.9. Are Operator instructions & visual aids verified and available?



### **QUALITY ASSURANCE AND QUALITY CONTROL**

### QC INSPECTION CHECKPOINTS



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# Stage/Checkpoin Name	nt Short Des	crintion	Sample Size	Inspector(s) Qty	Inspection Registers	NC Mate Segregat identified	ed and
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#	Stage/Checkpoint Name	Short Description	Sample Size	Inspector(s) Qty	Inspection Registers?	NC Material Segregated and identified?
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2	OPI	Online inspection	100%	1	YES	NO
3	FPI	Final inspection	5%	1	YES	NO





## **13. QUALITY ASSURANCE AND QUALITY CONTROL ASSESSMENT**

71.6%

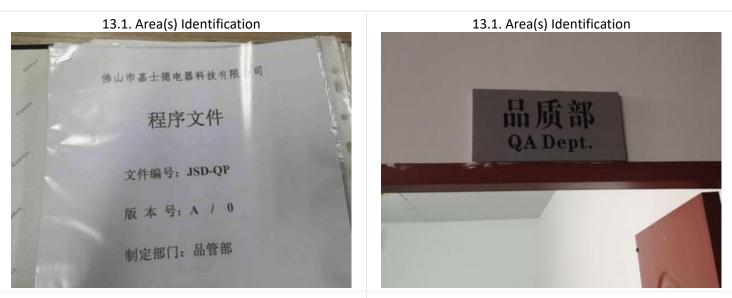
#	Question	Result	Findings and Comments
13.1.	Area(s) Identification Min.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
13.2.	General Organization and Distribution (Layout)	Excellent [4]	The place is very well organized, designed according to operations flow and with good enough space
13.3.	Cleanliness	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
13.4.	Environmental Conditions	Excellent [4]	Considering the industry in Excellent conditions during the assessment time
13.5.	Organizational Communication and Coordination Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
13.6.	Quality Documentation Management	GOOD EXECUTION &	Adequate execution based on

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#	Question	Result	Findings and Comments
	(Process, Proc., Instructions, etc) Crit.	DOCUMENTATION [4]	onsite registers & evidence, same ref. system documentation.
13.7.	Quality Inspection Tools and Lab Equipment in good conditions?	Good	Good enough for the industry needs
13.8.	Is there an Equipment Calibration and Verification register available and updated? Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
13.9.	Are the QA/QC Personnel Specialized & clearly identified? Maj.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
13.10.	Do production workers inspect their own work? Maj.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
13.11.	Does a procedure exist to notify customer immediately about suspected bad production lots whenever they happen? i.e. Stop shipment Procedure, Goods Recall Procedure Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
13.12.	Is QA/QC Inspection independent from Production department? Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
13.13.	Is there a formal product change process used to document changes in site location , tooling, process flow change , supplier driven design changes , packaging , or inspection changes? Min.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation





13.3. Cleanliness



13.4. Environmental Conditions





13.5. Organizational Communication and Coordination



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#### Factory Audit Inspection (FAD) CHRE0431/DPIQA23





13.6. Quality Documentation Management (Process, Proc., Instructions, etc...)



13.6. Quality Documentation Management (Process, Proc., Instructions, etc...)



13.6. Quality Documentation Management (Process, Proc., Instructions, etc...)

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13.8. Is there an Equipment Calibration and Verification register available and updated?



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13.8. Is there an Equipment Calibration and Verification register available and updated?



13.8. Is there an Equipment Calibration and Verification register available and updated?

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# 13.8. Is there an Equipment Calibration and Verification register available and updated?

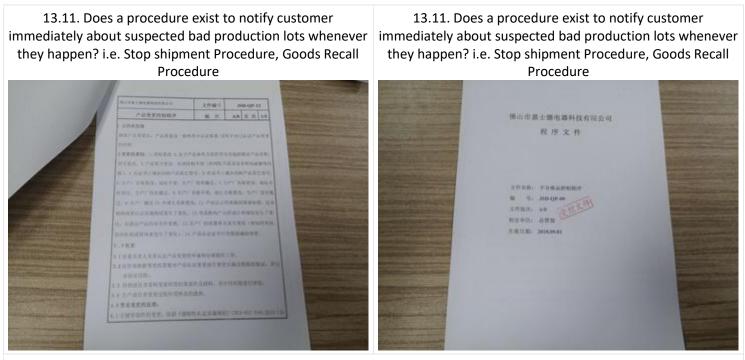


13.11. Does a procedure exist to notify customer immediately about suspected bad production lots whenever they happen? i.e. Stop shipment Procedure, Goods Recall Procedure

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13.11. Does a procedure exist to notify customer immediately about suspected bad production lots whenever they happen? i.e. Stop shipment Procedure, Goods Recall Procedure

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# WAREHOUSE AND SHIPPING

## **14. WAREHOUSE AND SHIPPING ASSESSMENT**

### 72.3%

#	Question	Result	Findings and Comments
14.1.	Area Identification Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
14.2.	General Organization and Distribution (Layout)	Good [3]	The place is well organized and designed according to operations flow
14.3.	Environmental Conditions	Good [3]	Considering the industry in Reasonably good conditions during the assessment
14.4.	Organizational Communication and Coordination Maj.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
14.5.	Are final products well identified?(Customer/PO#/Working order#, etc) Crit.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
14.6.	Are all final product protected and in a safe area before shipping?	Good	-
14.7.	Is there a incoming/outgoing register for all goods in place? Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
14.8.	Are internal means of product transportation appropriate and in good condition?	Good	Good enough for the industry needs
14.9.	Is the loading/receiving area directly accessible from the warehouse and in proper conditions?	Good	Good enough for the industry needs
14.10.	Is there any evident control register and restricted access to this area? Crit.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
14.11.	According to found distribution in warehouse. How practical is to identify and to count a specific lot or PO products?	Good [3]	Considering the industry in Reasonably good conditions during the assessment
14.12.	Are sourrounding logistics conditions proper and	Good [3]	Considering the industry in

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#	Question	Result	Findings and Comments
	practical? (Roads, traffic, highways, location, etc)		Reasonably good conditions during the assessment

14.1. Area Identification



14.2. General Organization and Distribution (Layout)



14.1. Area Identification



14.7. Is there a incoming/outgoing register for all goods in place?

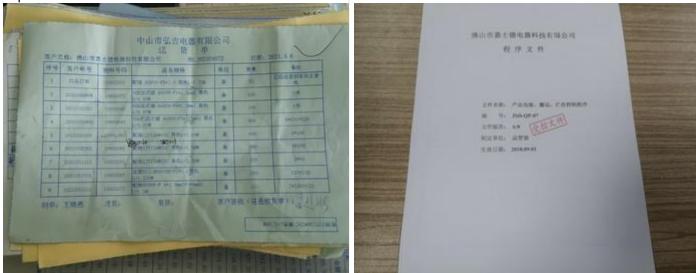


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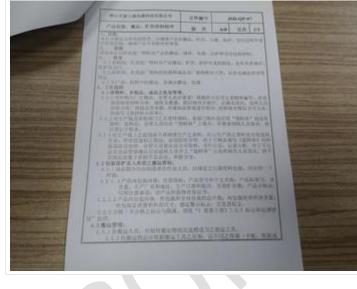


14.7. Is there a incoming/outgoing register for all goods in place?

# 14.10. Is there any evident control register and restricted access to this area?



14.10. Is there any evident control register and restricted access to this area?



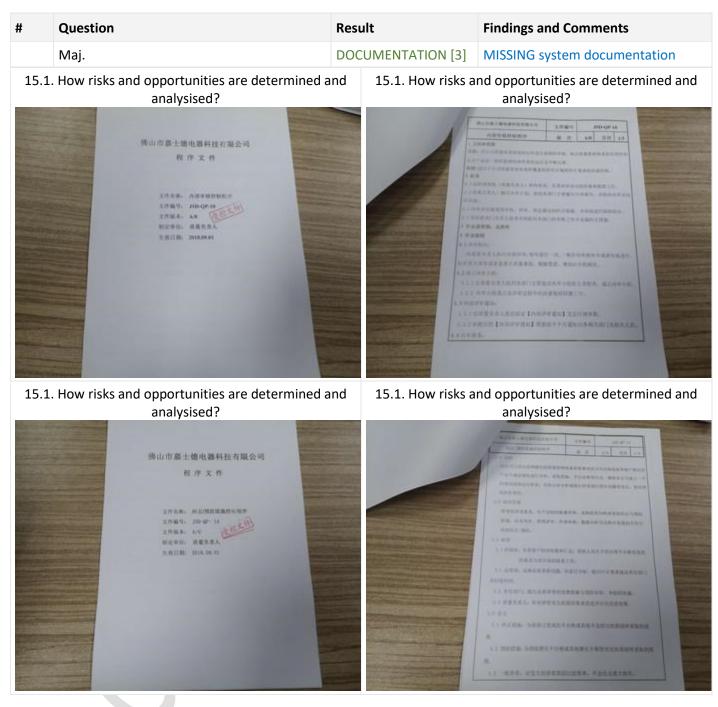
# **15. RISK AND OPPORTUNITIES**

### 66.7%

#	Question	Result	Findings and Comments
15.1.	How risks and opportunities are determined and analysised? Maj.	GOOD EXECUTION & DOCUMENTATION [4]	Adequate execution based on onsite registers & evidence, same ref. system documentation.
15.2.	What are the actions planned to address risks and opportunities? Maj.	GOOD EXECUTION, NOT OK DOCUMENTATION [3]	Need Improvement! Adequate execution, BUT INADEQUATE OR MISSING system documentation
15.3.	How do you evaluate the effectiveness of the actions?	GOOD EXECUTION, NOT OK	Need Improvement! Adequate execution, BUT INADEQUATE OR

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# ---- END OF REPORT -----

This report only reflects the truth of quality in this lots goods, based on statistical sampling procedure. Inspection is performed to the best of our ability and skills but without responsibility on our part, nor does it evidence shipment nor release the supplier in any way of his responsibilities.

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